

## Boreway Brazed Metal Magnet Holder Braze For Welding Core Bit Segment On Core Barrels

### Description:



Boreway Machinery Co.,Ltd  
[www.diamondtools.top](http://www.diamondtools.top)  
[www.boreway.net](http://www.boreway.net)

### Boreway Brazed Metal Magnet Holder

#### Braze For Welding Core Bit Segment On Core Barrels

**Braze for welding segment on core barrels tools** is used for precise retipping core drill bit segment on the steel barrel or tube, increasing the welding precision and ensure the best performance of the core drill bit.

Generally speaking, the thickness of segments should be at least 1.5mm thicker than the steel barrel. There are four different side tolerances to adjust according to the thickness difference between segment and steel tube.

**Braze for welding segment on core barrels tools** are made of strong N35EH neodymium magnet with strong magnitism and high resistance for heat. Besides, four different side tolerances are marked a, b, c, d in different positions, which make the whole retipping work easily and precisely.

### Product Specifications:

Normally when brazing the segment,the rule is:

Inner side clearance=(segment width-steel core width)x0.4

Outer side clearance=(segment width-steel core width)x0.4

Following is the reference for the **braze for welding segment on core barrels tools** size and steel core width for different diameter:

Diameter (mm)	Segment No.	Segment Size(mm)	Segment Thickness	Steel Core Thickness
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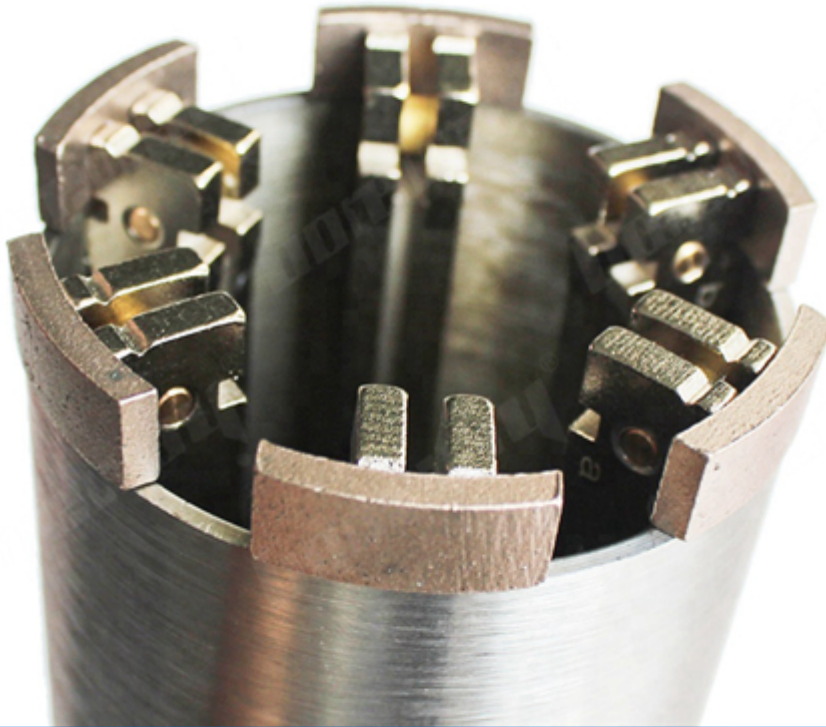
D25	3	15x3.5x9mm	3.5mm	2.0mm
D32	4	15x3.5x9mm	3.5mm	2.0mm
D38	5	20x3.5x9mm	3.5mm	2.0mm
D44	5	20x3.5x9mm	3.5mm	2.0mm
D52	5	24x3.5x10mm	3.5mm	2.0mm
D58	5	24x3.5x10mm	3.5mm	2.0mm
D63	6	24x3.5x10mm	3.5mm	2.0mm
D76	7	24x3.5x10mm	3.5mm	2.0mm
D89	8	24x3.5x10mm	3.5mm	2.0mm
D102	9	24x4.0x10mm	4.0mm	2.0mm
D108	10	24x4.0x10mm	4.0mm	2.5mm
D114	10	24x4.0x10mm	4.0mm	2.5mm
D127	11	24x4.0x10mm	4.0mm	2.5mm
D140	11	24x4.0x10mm	4.0mm	2.5mm
D152	12	24x4.0x10mm	4.0mm	2.5mm
D167	12	24x4.0x10mm	4.0mm	2.5mm
D180	14	24x4.5x10mm	4.5mm	3.0mm
D200	14	24x4.5x10mm	4.5mm	3.0mm
D230	15	24x4.5x10mm	4.5mm	3.0mm
D250	16	24x4.5x10mm	5.0mm	3.5mm

Specially designed tools are available for any standard application. We can Tailor your tools to your specific needs.

### Product Details:

**Braze for welding segment on core barrels tools:**

**boreway**®



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### **Advantages:**

**Braze for welding segment on core barrels tools**

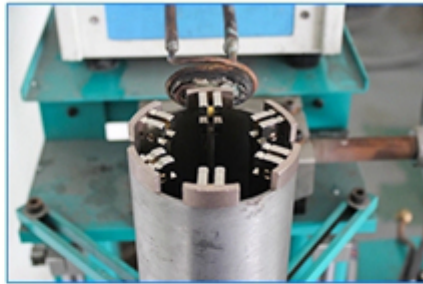


# 01

Lower the barrier of brazing diamond core drill bit, everyone will be an expert.

## 02

Accelerate efficiency of soldering diamond core bits.



## 03

Precise positioning for diamond core bit segments on barrels. Brazing magnets make segments on the same circle, so it make diamond core drill bit can drill more accurate.

## 04

Scientific designing for brazing magnet, it provide 4 different sizes of side clearances, so it can adapt to all diameters of diamond core drill bits.

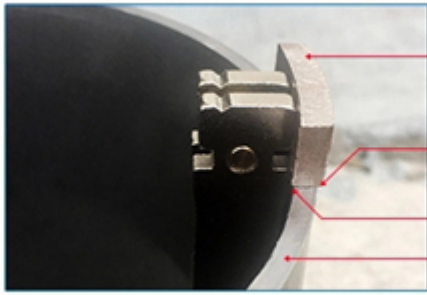


## 05

Brazing magnets can be reused and use a lot of times, it is economical and environmental.

### Application:

**Braze For Welding Segment On Core Barrels**



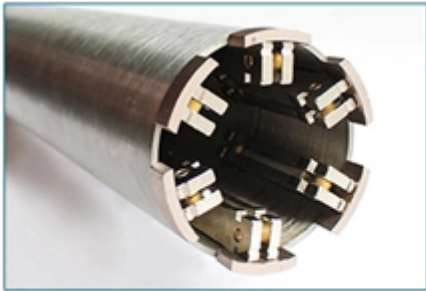
Segment thickness

Outer side clearance

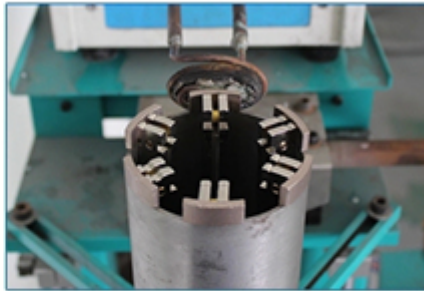
Inner side clearance

Barrel thickness

Choosing side clearance you need



Holdering the segments  
on the same circle



Brazing segments  
on diamond core bit barrel

## Related products:



[Crown\\_core\\_drill\\_segment](#)



[65mm\\_core\\_drill](#)

## About Us:



## **Our Service:**

1. A small number of orders: you can meet the test orders you need.
2. Fast delivery: We get great discounts from freight forwarders.
3. OEM Acceptable: We can produce according to your samples or drawings.
4. Excellent quality: We have a strict quality control system. Has a good reputation in the market.
5. Excellent service: We regard our customers as God with a high degree of professionalism and enthusiasm.

## **FAQ:**

### 1. If we want to order your product, how do we know your quality?

Please test in small quantities and you will know the quality. Now, so  
Due to the high quality of Chinese products, many people in the world use Chinese products.  
competitive price. We are a professional diamond tool manufacturer.  
In any case, for more than 8 years, please confirm the quality of our products and will test a  
small number of test orders.  
necessary.

### 2. Can you provide samples for free?

We do not provide free samples. Based on years of experience, we believe that people will  
get them.  
By paying for the sample fee, we will cherish and thank them for getting more. We turned out  
to be  
Be prepared to offer our potential customers special discounts for participating in the test.  
It is very important that we provide feedback to us, and we would be grateful.

### 3. Does your company accept customization?

Of course, we accept. Includes different colors, gravel, etc. We can also tag your own logo  
Place the billboard on the billboard. You want us to produce any new products for you, just  
send us your products.  
Drawings or samples, we produce the same. We will not sell such products to others  
Only customers can obtain a license.

#### Please Note:

1. Please provide the item before purchase.
2. Please provide the model number before purchase.
3. Other specifications can be customized according to requirements.


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