

Introduction:

The “BWM-HJ08” welding frame can weld saw blade from $\varnothing 250\text{mm}$ to $\varnothing 800\text{mm}$ (Max $\varnothing 1400\text{mm}$ can be welded after being boosted 500mm high). The “BWM-HJ165” welding frame can weld saw blade from $\varnothing 250\text{mm}$ to $\varnothing 2300\text{mm}$ (Max $\varnothing 2300\text{mm}$ can be welded after being boosted 1000mm high). In addition, the kind of welding frame can be used for welding gang saw blade after specially modification. Compared with similar welding machine with a high level of automation, positioning accuracy, stability, and long service life. This series of products using user-friendly design, general workers can operate on the machine.

Feature:

1. Welding diameter range: 240 ~ 900 mm.
2. Cylinder clamping saw blade base to ensure welding accuracy.
3. Cylinder clamping, ensure that the stress of the matrix welding process is not damaged.
4. Is equipped with a high frequency welding machine, which is automatically and efficiently heated at high frequency, cooled quickly, and clamped by the knife head.

Specification:

Specification of BWM-HJ08 Diamond Saw Blade Induction Heater Brazing Machine:

Model No: BWM-HJ08	
Welding Range	$\varnothing 240\text{mm} - 900\text{mm}$ (Max 1400mm)
Verticality	$\leq \pm 0.3\text{mm}$
Parallelism	$\leq \pm 0.3\text{mm}$
Welding Rate	4-20 PCS/Min
Air Pressure	0.3 - 0.6Mpa
Water Pressure	$\geq 0.2\text{Mpa}$
Voltage	220V (Single-phase)50Hz
Power(From LED Light)	1.0W
Water Consumption	1.5 - 2m ³ /h
Machine Dimensions	L940*W440*H1440mm
Equipment Weight	85Kg
Package Dimensions	L1600*W520*H550(Horizontally)
Package Weight(Wooden Package)	115Kg

Note :This machine doesn't include high frequency Welding machine , air compressor and water pump.

Picture:

BWM-HJ08 Diamond Saw Blade Induction Heater Brazing Machine

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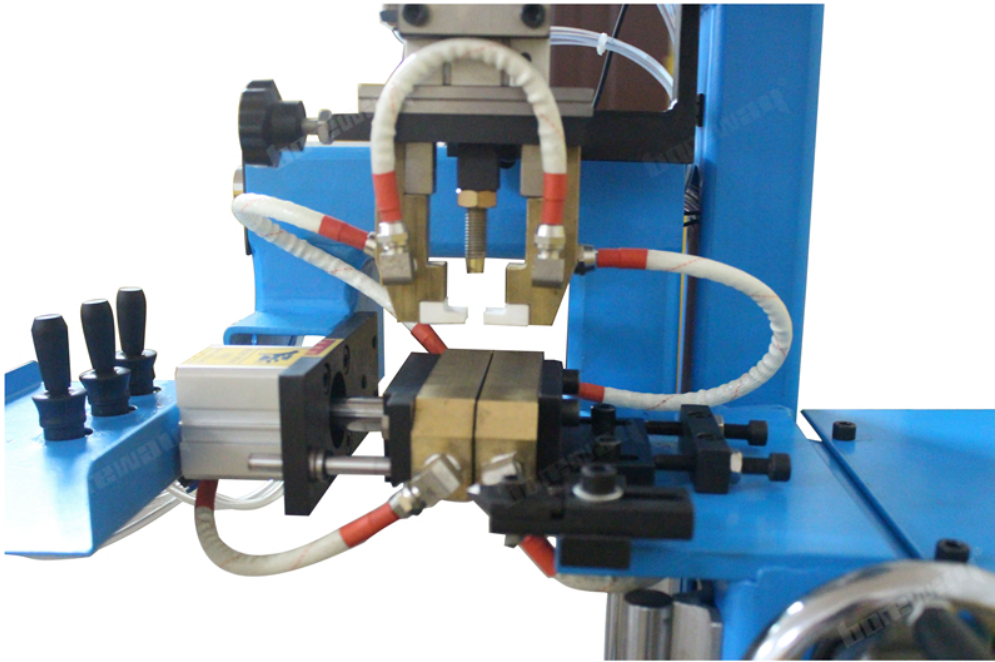
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