

## Introduction:

The “BWM-

HJ165” welding frame can weld saw blade from  $\varnothing 250\text{mm}$  to  $\varnothing 2300\text{mm}$  ( Should be boosted 1000mm high). In addition, the kind of welding frame can be used for welding gang saw blade after specially modification.

## Features:

1.Compact structure, purchasing accessories easily, most of the wearing parts can be found in the pneumatic tools shop in your side, rather than relying on the service agents.

2.High efficiency and accuracy,low energy consumption.

3.Can be used for welding gang saw blade after specially modification.

## Specifications:

The followings are the normal specifications of our 2300mm saw blade welding machine frame / rack:

Parameters	Numerical
Welding Range	$\varnothing 240 - \varnothing 1300 \text{ mm}$ □Max $\varnothing 2300\text{mm}$ □
Verticality	$\leq \pm 0.03 \text{ mm}$
Parallelism	$\leq \pm 0.03 \text{ mm}$
Welding Rate□Segments Qty/Min□	4 - 12 PCS/Min
Air Pressure	0.3 - 0.6 Mpa
Water Pressure	$\geq 0.2 \text{ Mpa}$
Voltage	220V □Single-phase□, 50HZ
Power (From LED Lighting)	370 W
Water Consumption	1.5-2 M <sup>3</sup> /h
Machine Dimensions	1030mm * 550mm * 1840mm
Equipment Weight	160 KG
Package Dimensions	L2000 * W680 * H700 (Horizontally)
Package Weight□Wooden Package□	200 KG

The above specifications are for reference, other or special specifications can be ordered by customers.

Note□This machine doesn't include high frequency Welding machine , air compressor and water pump.

