

Introduction:

The “BW-HJ2200” welding frame can weld diamond saw blade from $\varnothing 350\text{mm}$ to $\varnothing 2200\text{mm}$.

Features:

- 1.Double cylinder clamp, welding heads to ensure accuracy.
- 2.Dual clamping cylinder, ensure the welding process matrix stress damage.
- 3.Head clamping device for the use of mechanical geometry, ensures symmetry and accuracy.
- 4.Easy to operate, saving time and effort, Pu simple training to operate.

Specifications:

The followings are the normal specifications of our 2200mm saw blade welding machine frame / rack:

Parameters	Numerical
Type	BW-HJ2200
Welding range	$\varnothing 350\text{-}\varnothing 2200\text{ mm}$
Dimension	650mm*700mm*1900mm
Verticality	$\leq \pm 0.03\text{ mm}$
Runout	$\leq \pm 0.03\text{ mm}$
Water pressure	$\geq 0.2\text{ MPa}$
Power	400 W
Weight	200 KG
Welding speed	3-9 S / Pc
Air pressure	0.8 MPa
Water Consumption	2 M ³

The above specifications are for reference, other or special specifications can be ordered by customers.

Note□This machine doesn't include high frequency Welding machine , air compressor and water pump.

