

Table 1:

Table 2:

Table 2 provides technical specifications for the cutting process, including parameters such as cutting speed, cutting area, and cutting material. The table is organized into three columns: Cutting material, Cutting area, and Cutting speed.

Table 3:

1. Cutting speed is determined by the cutting material and the cutting area.
2. Cutting area is determined by the cutting material and the cutting speed.
3. Cutting material is determined by the cutting area and the cutting speed.
4. Cutting speed is determined by the cutting material and the cutting area.

Table 4:

Table 5:

Steel Blank	Overall length (mm)	3950 4100 4400 4600
	Blade height (mm)	180
	Blade thickness (mm)	1.5 1.75 2.0 2.5
Segment dimension	Length (mm)	20-50
	Width (mm)	2.4/2.2 2.8/2.4 3.5/2.9 4.2/3.6

Reference data:

Cutting material	Cutting area	Cutting speed
Beige stone series	4000 m ²	14-20 cm/h
Emperador stone series	20000 m ²	12-18 cm/h
Serpenggiante series	45000 m ²	16-18 cm/h
Sandstone series	8000 m ²	45-80 cm/h
Artificial stone series	100000 m ²	25-35 cm/h

Table 5 provides technical specifications for the cutting process, including parameters such as cutting speed, cutting area, and cutting material. The table is organized into three columns: Cutting material, Cutting area, and Cutting speed.

Table 6:

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