

## Introduction:

The “BW-HJ1200” welding frame can weld diamond saw blade from  $\varnothing 200\text{mm}$  to  $\varnothing 1200\text{mm}$ .

## Features:

- 1.Double cylinder clamp, welding heads to ensure accuracy.
- 2.Dual clamping cylinder, ensure the welding process matrix stress damage.
- 3.Head clamping device for the use of mechanical geometry, ensures symmetry and accuracy.
- 4.Easy to operate, saving time and effort, Pu simple training to operate.

## Specifications:

The followings are the normal specifications of our 1200mm saw blade welding machine frame / rack:

Parameters	Numerical
Type	BW-HJ1200
Welding range	$\varnothing 200\text{-}\varnothing 1200\text{ mm}$
Dimension	700mm*500mm*1500mm
Verticality	$\leq \pm 0.03\text{ mm}$
Runout	$\leq \pm 0.03\text{ mm}$
Water pressure	$\geq 0.2\text{ MPa}$
Power	400 W
Weight	160 KG
Welding speed	3-9 S / Pc
Air pressure	0.8 MPa
Water Consumption	2 M <sup>3</sup>

The above specifications are for reference, other or special specifications can be ordered by customers.

Note□This machine doesn't include high frequency Welding machine , air compressor and water pump.